

Nominal Weights and Dimensions

Shielded PVC Insulated 221°F (105°C)

Conductor Size AWG	Insulation Thickness		Jacket Thickness		Outer Diameter		Net Weight		
	(MM)	Inches	(MM)	Inches	(MM)	Inches	(MM)	LB/MF	(KG/KM)
12	(2.05)	.020	(.51)	.025	(.64)	.308	(7.8)	77	(115)
14	(1.63)	.020	(.51)	.025	(.64)	.274	(7.0)	54	(80)
14F*	(1.80)	.020	(.51)	.025	(.64)	.290	(7.4)	60	(89)
16	(1.29)	.015	(.38)	.020	(.51)	.218	(5.5)	35	(52)
16F*	(1.47)	.015	(.38)	.020	(.51)	.232	(5.9)	38	(57)
18	(1.02)	.015	(.38)	.020	(.51)	.196	(5.0)	25	(37)
18F*	(1.22)	.015	(.38)	.020	(.51)	.208	(5.3)	27	(40)
20	(0.81)	.015	(.38)	.020	(.51)	.180	(4.6)	18	(27)
20F*	(0.97)	.015	(.38)	.020	(.51)	.188	(4.8)	20	(30)
22	(0.64)	.015	(.38)	.020	(.51)	.166	(4.2)	16	(24)
24	(0.51)	.015	(.38)	.020	(.51)	.156	(4.0)	12	(18)
24F*	(0.61)	.015	(.38)	.020	(.51)	.164	(4.1)	13	(19)

* Denotes flexible 7-strand wire

Initial Calibration Tolerances Per ASTM E230 and MC96.1

Thermocouple Type	Temperature Range °F (°C)	Grade Designation	Tolerance-Reference Junction 32°F (0°C)		
			Standard Grade Limits °F (°C) whichever is greater	Grade Designation	Special Grade Limits °F (°C) whichever is greater
Thermocouple Wire					
T	32 (0) to 700 (370)	T	±1.8 (1) or ±0.75%	TT	±0.9 (0.5) or 0.4%
J	32 (0) to 1400 (760)	J	±4 (2.2) or ±0.75%	JJ	±2 (1.1) or 0.4%
E	32 (0) to 1600 (870)	E	±3.1(1.7) or ±0.50%	EE	±1.8 (1) or 0.4%
K or N	32 (0) to 2300 (1260)	K or N	±4 (2.2) or ±0.75%	KK or NN	±2 (1.1) or 0.4%
T*	-328 (-200) to 32 (0)	T	±1.8 (1) or ±1.5%	TT	±0.9(0.5) or 0.8%**
E*	-328 (-200) to 32 (0)	E	±3.1(1.7) or ±1%	EE	±1.8 (1) or 0.5%**
K*	-328 (-200) to 32 (0)	K	±4 (2.2) or ±2%	KK	**
Extension Wire					
TX	32 (0) to 212 (100)	TX	±1.8 (1)	TTX	±0.9 (0.5)
JX	32 (0) to 400 (200)	JX	±4 (2.2)	JJX	±2 (1.1)
EX	32 (0) to 400 (200)	EX	±3.1(1.7)	EEX	±1.8 (1)
KX or NX	32 (0) to 400 (200)	KX or NX	±4 (2.2)	KKX or NNX	±2 (1.1)
Compensating Extension Wire					
RX or SX	32 (0) to 400 (200)	RX or SX	±9 (5)		
BX	32 (0) to 212 (100)	BX***	±7.6 (4.2)		
BX	32 (0) to 400 (200)	BX ALLOY***	±6.7(3.7)		

* Thermocouple material is normally supplied to meet tolerances above 0°C (32°F). If material is required to meet tolerances below 0°C (32°F), the purchase order must so state. Special selection of material is required.

** Suggested initial calibration tolerance. Requirements should be discussed between purchaser and supplier.

*** Copper vs. copper can be used as an extension for Type B thermocouples if the transition is below 100°C (112°F). Above 100°C (112°F), PCLW30-6 alloy should be used as the positive extension wire.